



# Wireless for the Internet of Things

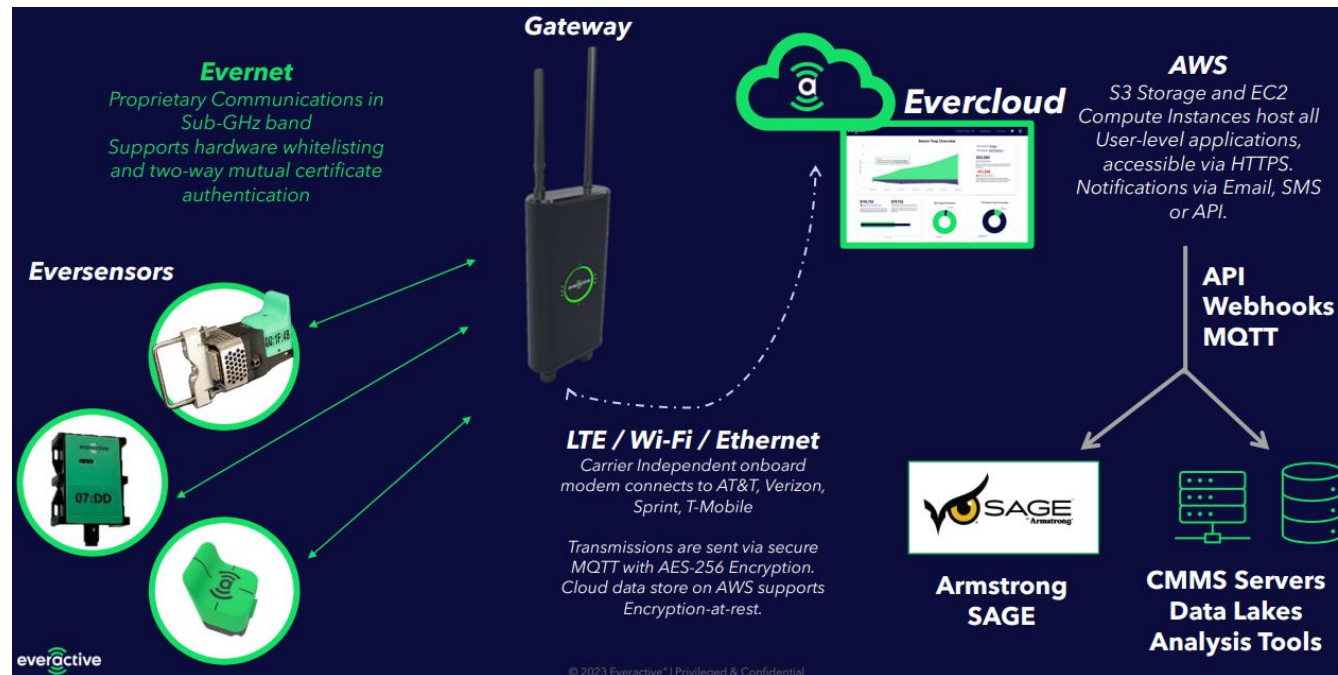
— Self-Powered IIoT Wireless System —

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4/19/2021

# Everactive Overview

- ⦿ Was founded in 2012 from UVA and UMich
- ⦿ Focus on battery-less industrial IoT (IIoT) sensing platform
- ⦿ It starts with chip design, and is now a system company





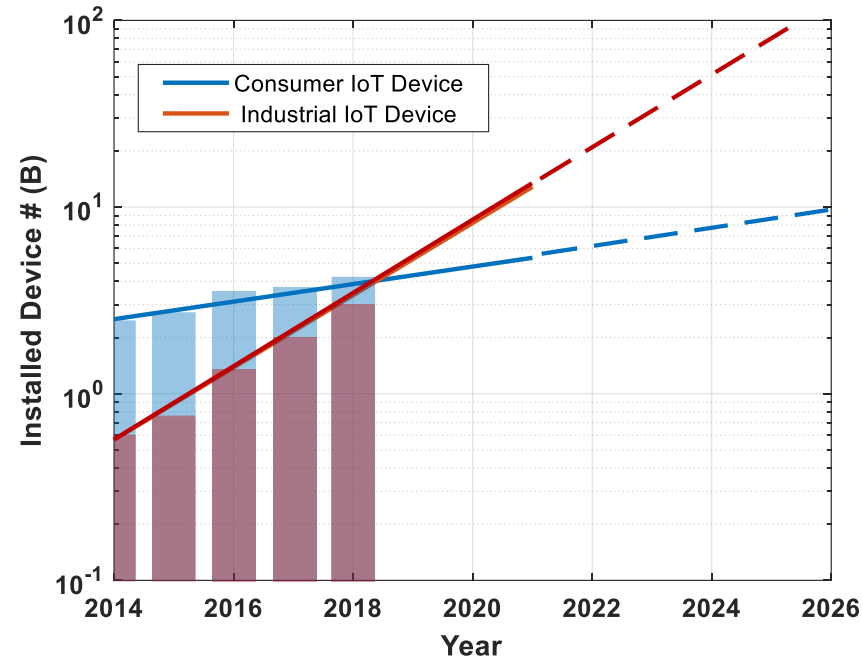
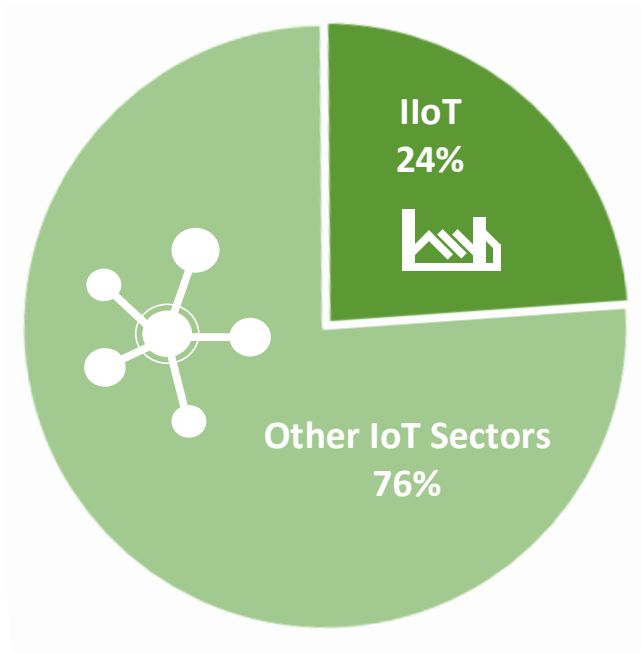
# Outline

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- ① **Overview of self-powered IIoT wireless system design space**
- ① **Evernet**
- ① **Ultra-low power receiver (ULP RX)**

# Motivation – Industrial Internet of Things (IIoT)

- ⊙ IIoT is a big and fast-growing sectors of the IoT market
- ⊙ IIoT devices are predicted to be 10x of consumer IoT by 2025

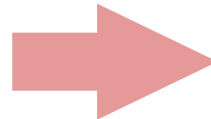


# Motivation – Constraint on IIoT Scaling

- ⊙ **Prohibitive cycle of battery maintenance in IIoT space**
  - » Harsh environment reduces battery lifetime and adds uncertainty
  - » Labor and logistics cost for large number of devices



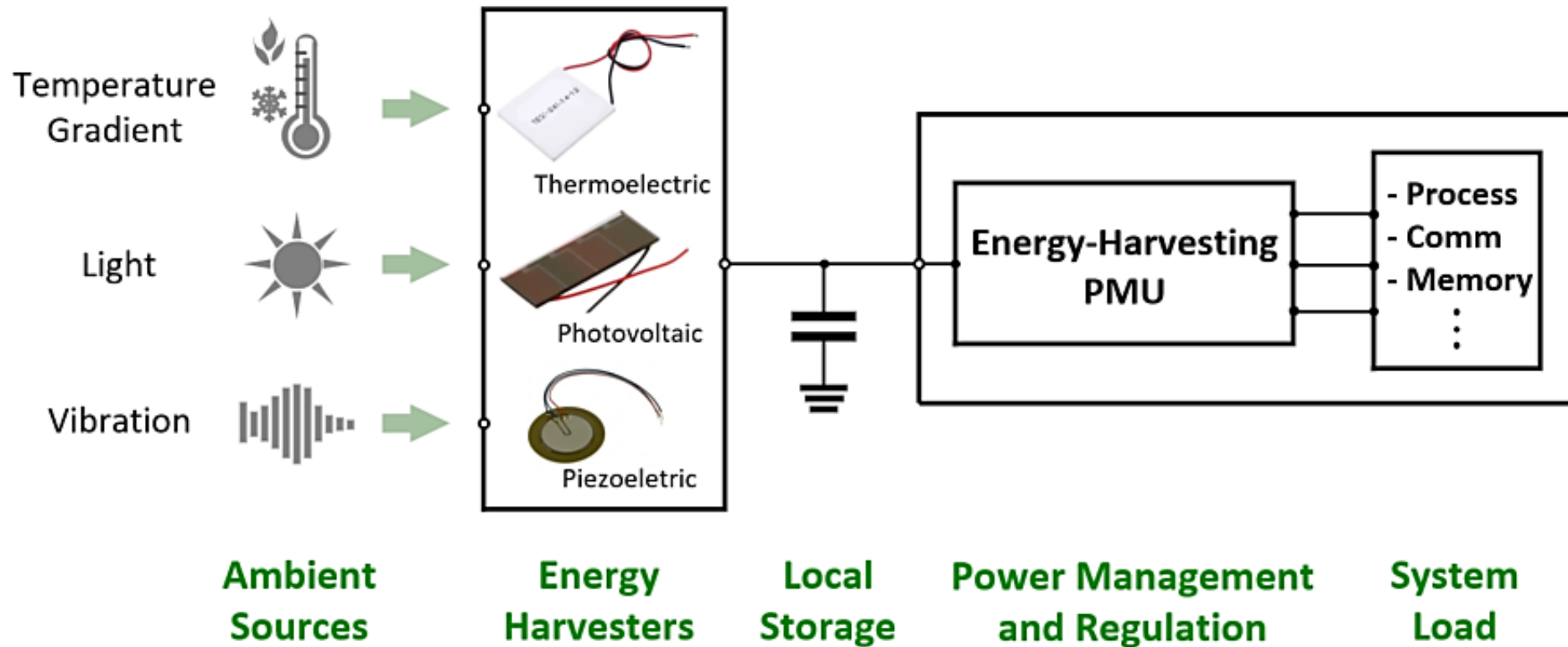
1T sensors with 3-yr battery-life =  
**913M replacements per day**



**Environmental  
Tragedy**

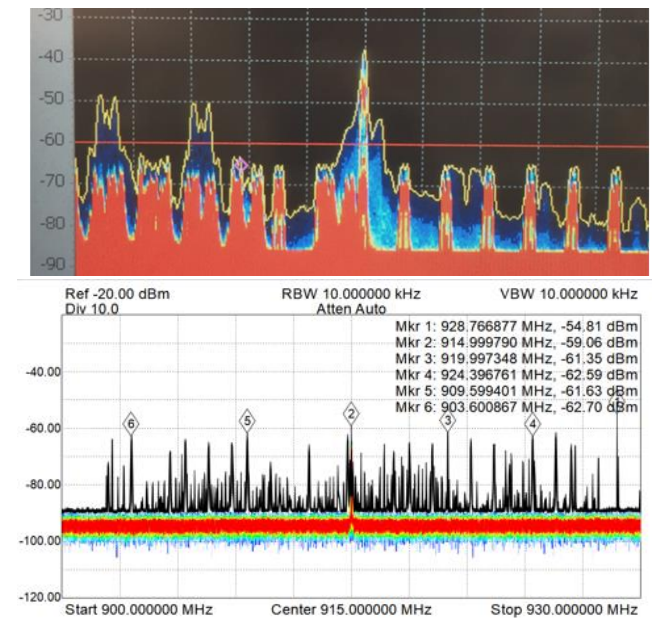
# Motivation – Self-Powered System (SPS)

- Live off harvested energy to solve the battery problem



# IIoT Wireless Environment Overview

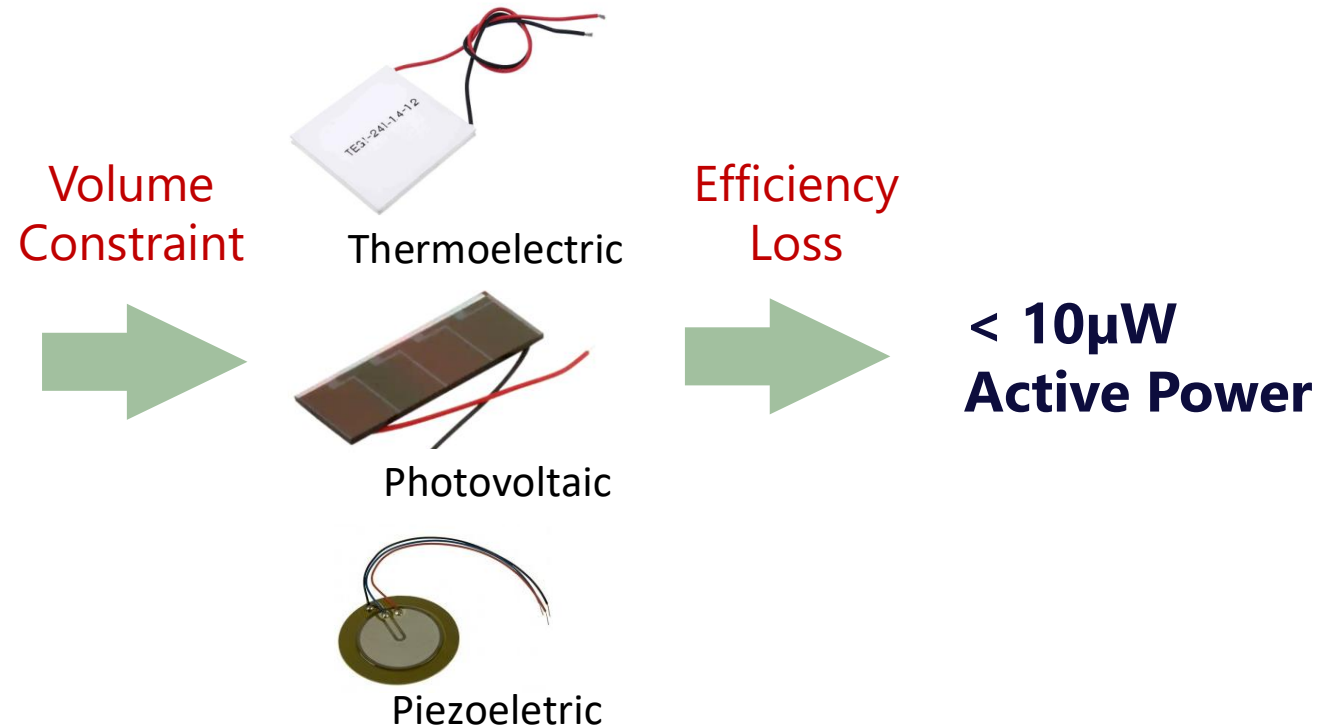
- ◎ **Large scale device deployment**
  - » Device form factor still matters
  - » Wireless protocol should be traffic-efficient
  - » Device should be cost effective
- ◎ **Harsh wireless environment**
  - » Dense machinery
  - » Wide operating temperature range
  - » Crowded spectrum
- ◎ **Monitor data rates are generally low**
  - » But the value of the data is high



# Power Budget for Wireless IIoT SPSs

- ◎ **Sensor form-factor ultimately constrains the power budget**
  - » A palm-size form-factor is generally accepted in the IIoT space

Energy Source	Power Density
Outdoor light	1000 $\mu$ W/cm <sup>2</sup>
Human motion	330 $\mu$ W/cm <sup>3</sup>
Vibration	200 $\mu$ W/cm <sup>3</sup>
Thermal	40 $\mu$ W/cm <sup>2</sup>
Indoor light	10 $\mu$ W/cm <sup>2</sup>





# Wireless IIoT SPS Commercialized Use Case

## Machine health monitoring system (MHM) by Everactive

» Detecting failures for motors, pumps, fans, gear boxes

## Electric motors market by the numbers

» 300M electric motor installed worldwide

» 47% of global electricity usage

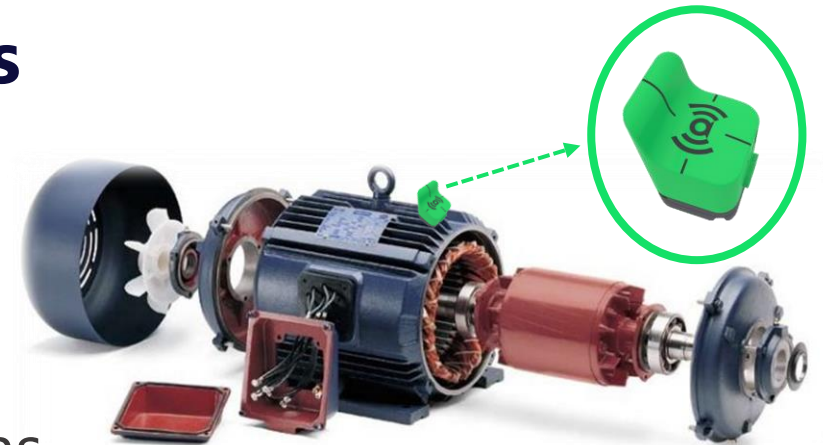
## MHM system highlights

» Harvests energy from solar and thermal deltas

» Utilizes a ULP RX for network synchronization

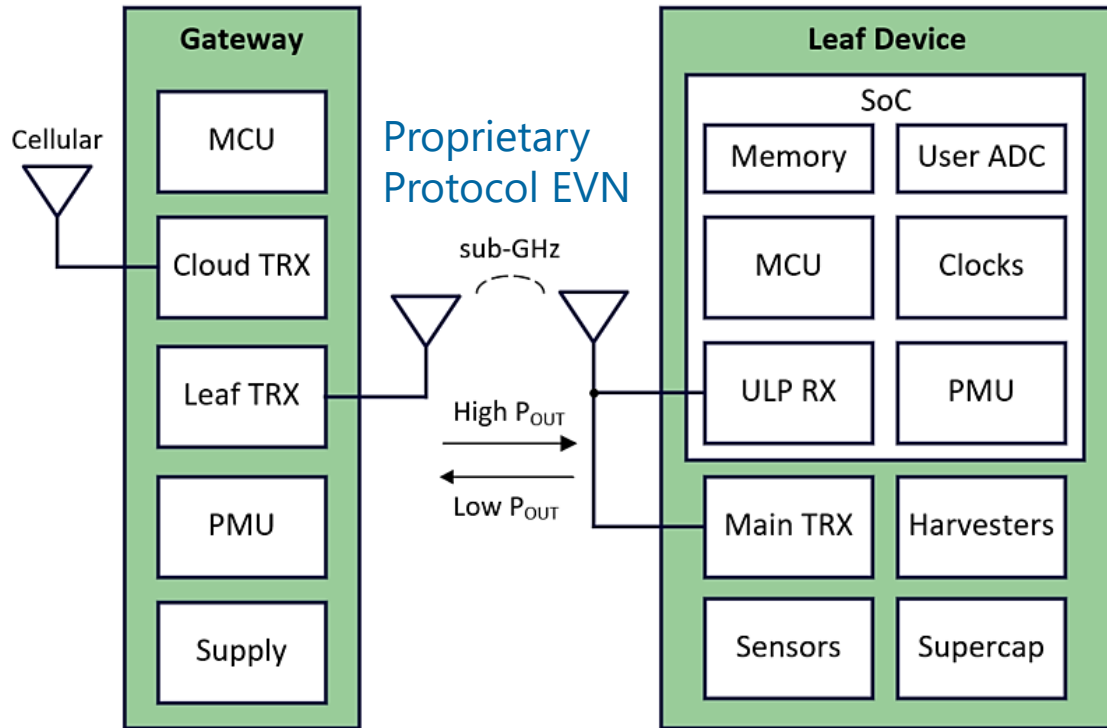
» Wirelessly sending vibration data to the cloud

» 3000+ leaf devices deployed across 30+ sites

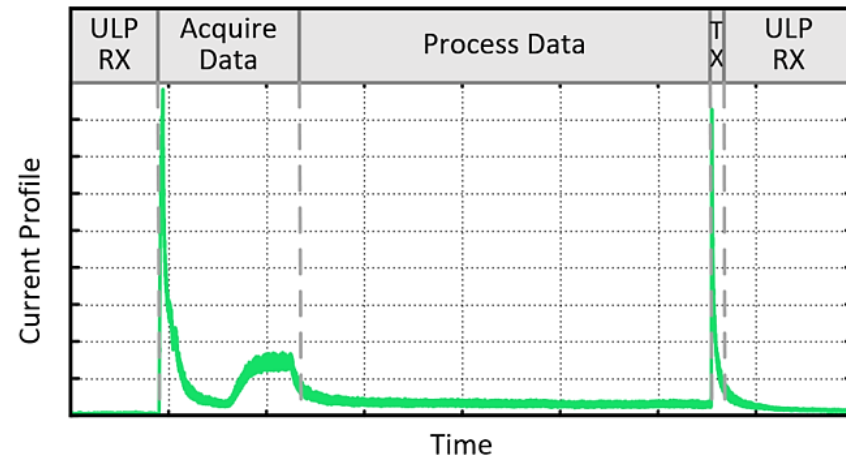
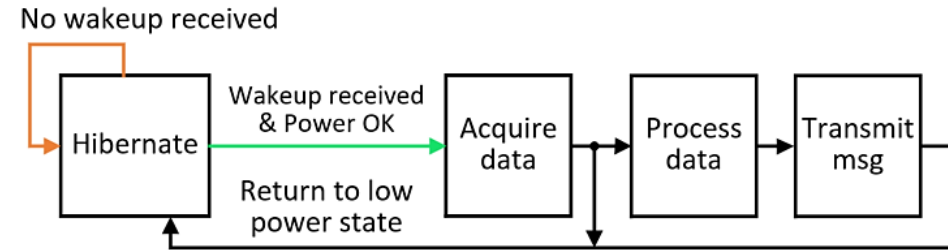


# Everactive MHM System Overview

## Block Diagram



## System Flow Chart & Current Profile



# Target Design Space for Wireless IIoT SPSs & ULP RX

Target Design Space for Wireless IIoT SPS Leaf Device	
Active Power	< 10 $\mu$ W
Wireless Range	250m nominal, NLoS
Temperature Range	-40°C to 85°C
Latency	< 200ms
Interference Robustness	At least -10dB ACI selectivity
Clear Channel Assessment (CCA)	Support CCA/RSSI



Requirements for ULP RX
<b>&lt; 10<math>\mu</math>W</b> Power Consumption
<b>-70dBm</b> Sensitivity
<b>-40°C to 85°C</b> Operation Range
<b>10kbps</b> Data Rate
<b>-10dB</b> ACI Selectivity
<b>Support CCA/RSSI</b>



# Outline

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- ⦿ Overview of self-powered IIoT wireless system design space
- ⦿ **Evernet**
- ⦿ Ultra-low power receiver (ULP RX)

# Wireless Standards for IIoT SPSs

- **Today's protocols are not designed for large-scale IIoT SPSs**

- » Some have adopted a wakeup signal (WUS) for power savings, but not sufficient for SPSs
- » System requirements have not been fully addressed, but there is progress

- **Energy overhead**

- » Network association
- » Synchronization

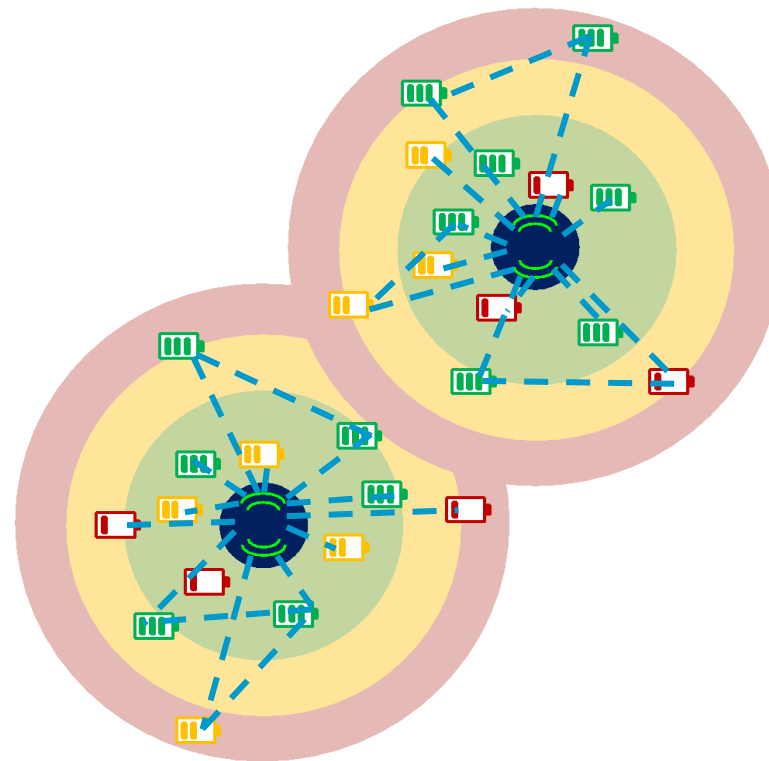
- **Security**

- » Encryption
- » Mutual authentication
- » Guard against replay attacks

Wireless Protocol	Wi-Fi 802.11ba [30]	LTE CAT-NB [31]	LoRaWAN [32]	Zigbee [33]	Bluetooth [34]
Wakeup signal	In progress	Yes	No	No	In progress
Energy for network sync	High	High	High	Mid	Mid
Number of devices per gateway	~100	~10,000	~100	50-100	20-30
Security features	WPA	3GPP, AES, ZUC	AES	AES	AES
End-to-end latency	10m-100ms	<10s	1-16s	10m-100ms	<3ms

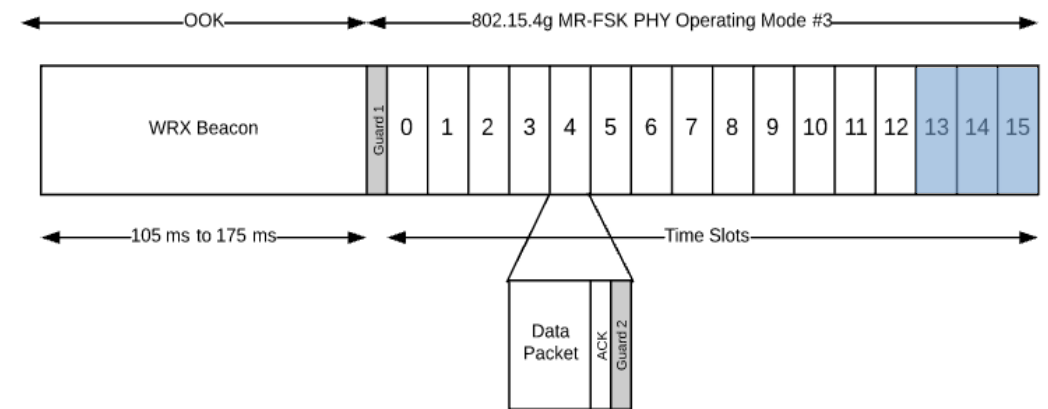
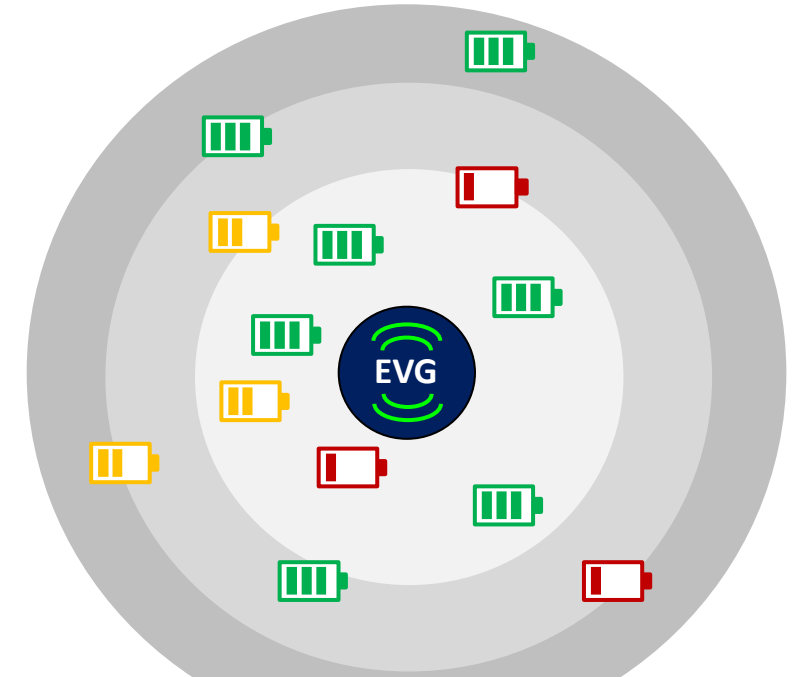
# Evernet Overview

- **Inspired by slotted 802.15.4g**
  - » Star topology
  - » Gateway + leaf nodes
  - » Simple and robust
- **2 PHYs**
  - » WRX Beacon (OOK)
  - » Data (FSK)
  - » Breaks compatibility with spec
- **Asymmetric communication**
  - » High-power gateway
  - » Low-power sensors



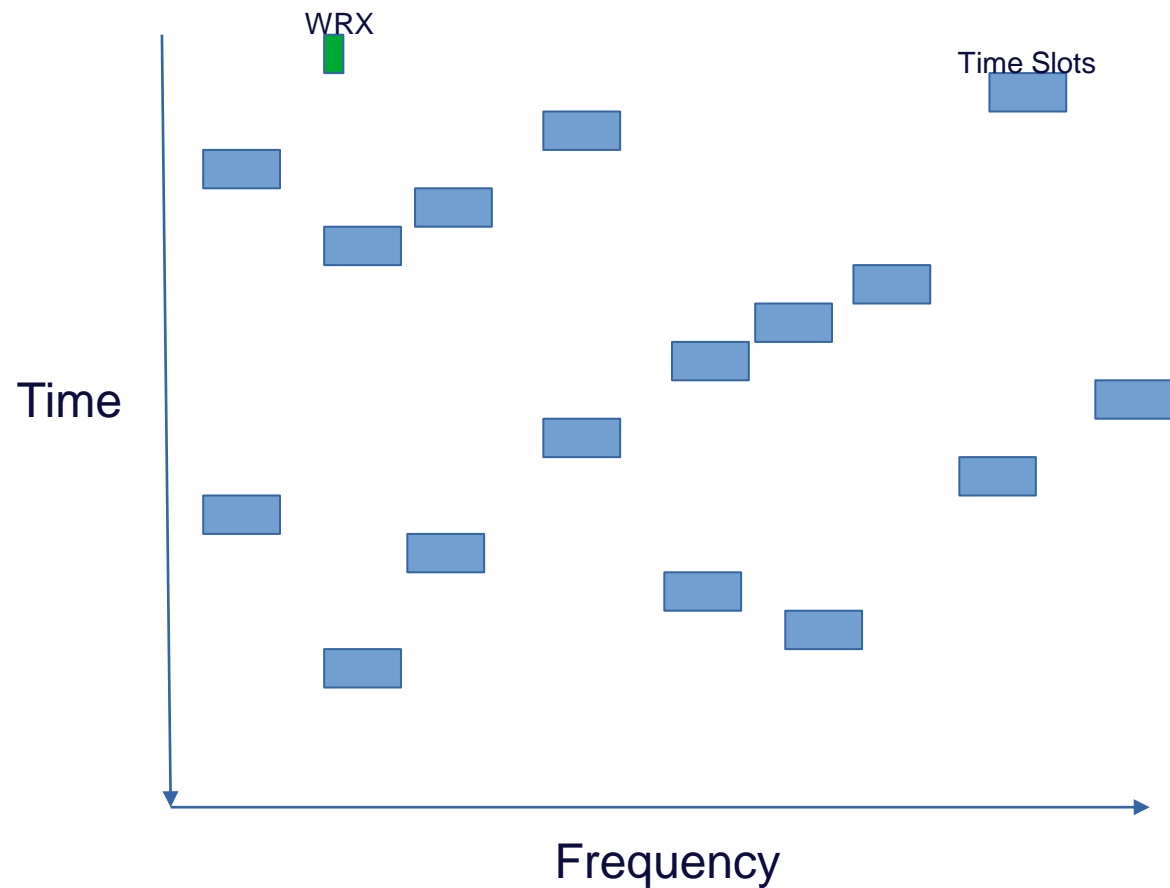
# Evernet – Synchronization & Data Traffic

- **Uses WRX PHY for sync**
  - » Always-on and in sync with the associated network
  - » Timing, frequency hopping, security, etc.
- **Data traffic management**
  - » WRX: wideband receiver
  - » Data uplink: time-slot and channel based
  - » Data downlink: for OTA and provisioning



# Evernet Frequency Use

- **Beacons hop**
  - FCC compliance
  - Not beneficial for interference rejection
- **Each time slot hops**
  - FCC/EU compliance
  - Rejects out of band interference





# Evernet – Provisioning

- **Network association**

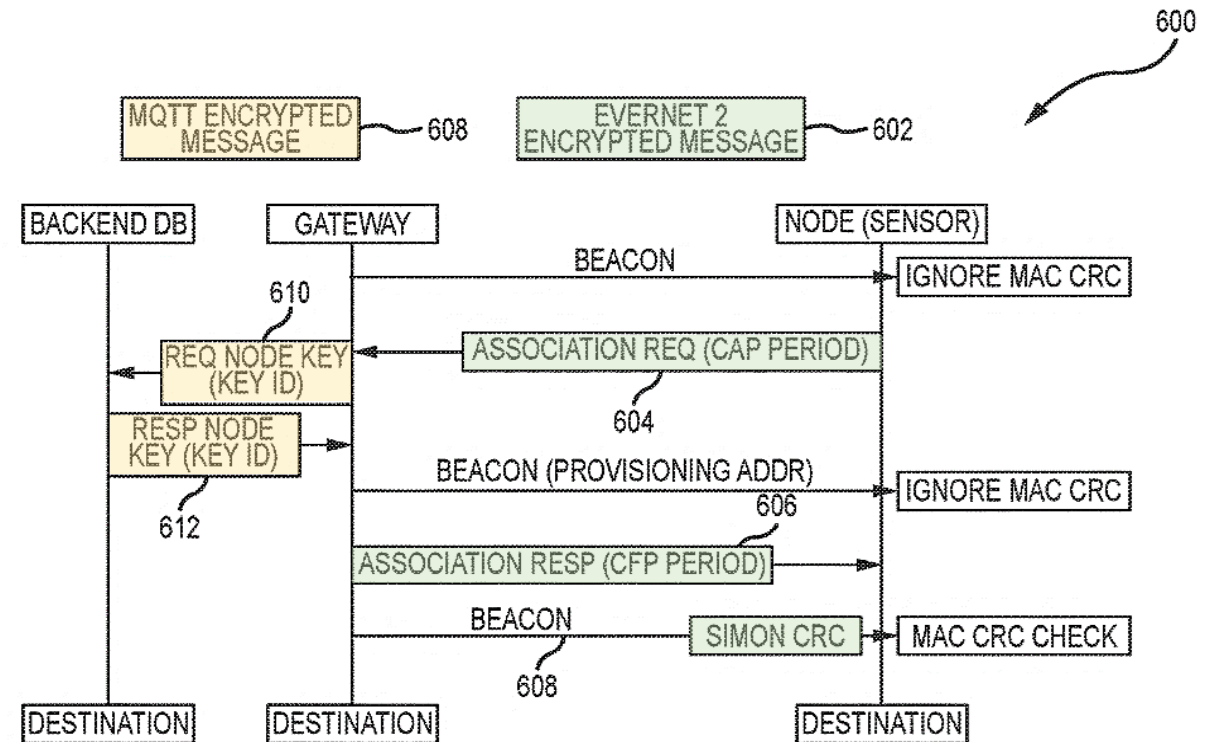
- » Pick a gateway
- » First deployment or being moved
- » Or power-on-reset due to intermittent energy availability

- **Traditional method**

- » **Channel scanning is required**
- » Higher power and takes time

- **Evernet utilizes WRX**

- » WRX is a broadband receiver
- » Fast network scan

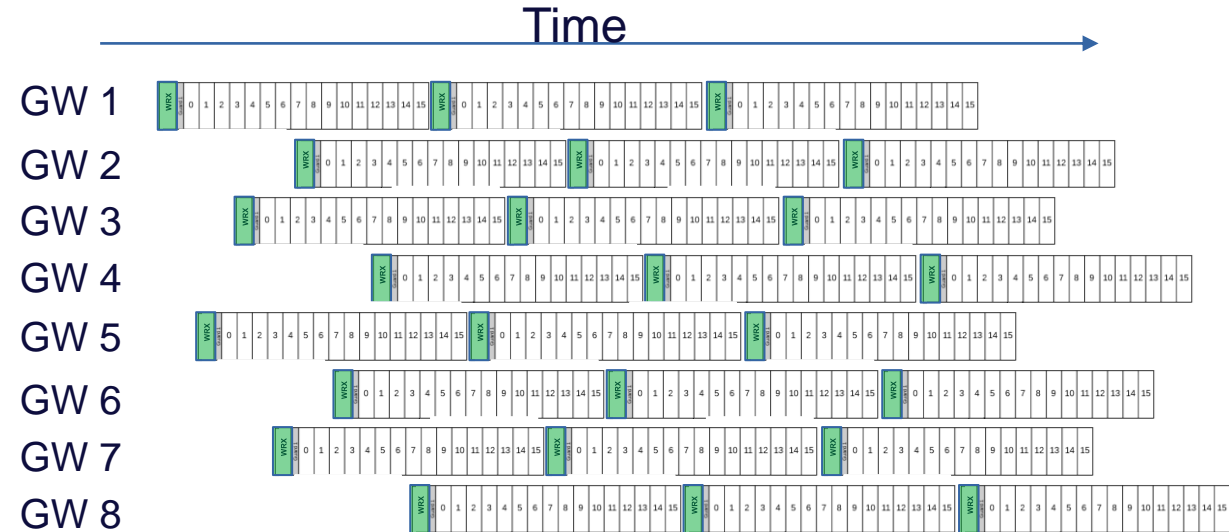


# Wireless Protocol Standards

Protocol Features	Wi-Fi 802.11ba	NB-IoT	LoRaWAN	Zigbee	Bluetooth	Evernet
Wakeup signal	In progress	Yes	No	No	In progress	Yes
Energy for network association & sync	High	High	High	Mid	Mid	Low
Practical num of leaf devices per gateway	~100	~10,000	~100	50-100	20-30	~1,000
Security features	WPA	SNOW 3G AES ZUC	AES	AES	AES	<ul style="list-style-type: none"> <li>• Cryptographic checksum (WRX link)</li> <li>• AES (Data uplink)</li> </ul>
Secure wakeup	In progress	Addressable but no encryption	N/A	N/A	In progress	Yes
End-to-end latency	10m-100ms	<10s	1-16s	10m-100ms	<3ms	<1s

# Dense Evernet Deployment

- **Every 2.085 seconds**
- **WRX ~ 120 ms**
- **Time slots = 120 ms**
- **Gateway coexistence**
  - Beacons cannot be on air at the same time
  - Time offset beacons
    - 10 GWs
    - Linux NTP clock
      - Not super accurate



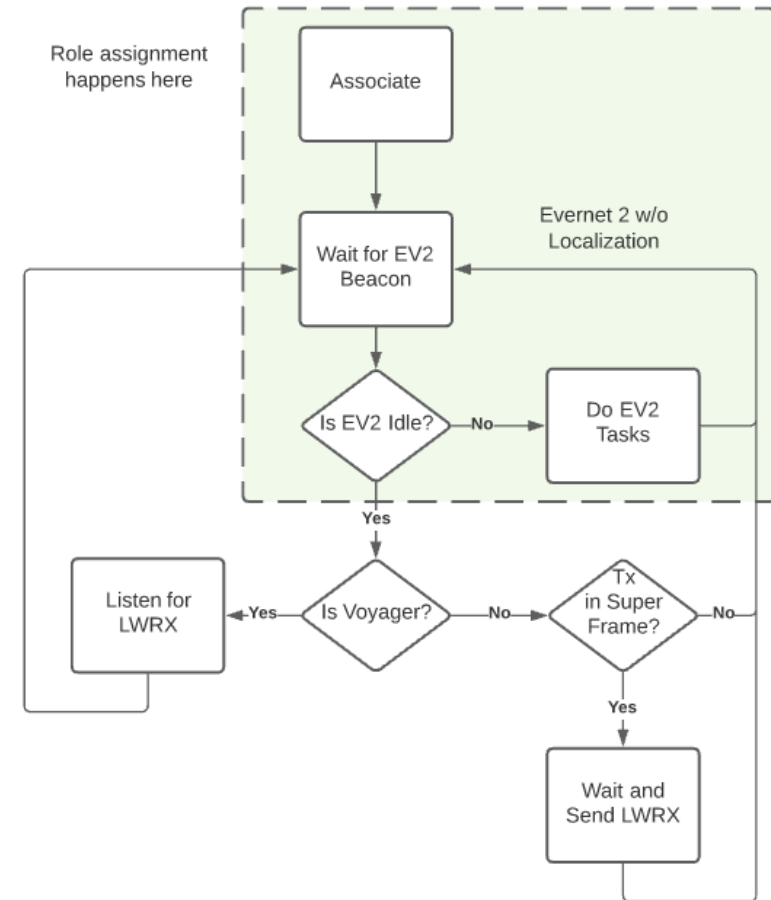
# Evernet – Localization

- **Dynamic role assignment**

- Anchor or voyager
- Anchors get an ID
- Same FW for each
- At association or downlink TLV

- **If no Evernet tasks**

- Anchors check to Tx
- Voyagers listen





# Outline

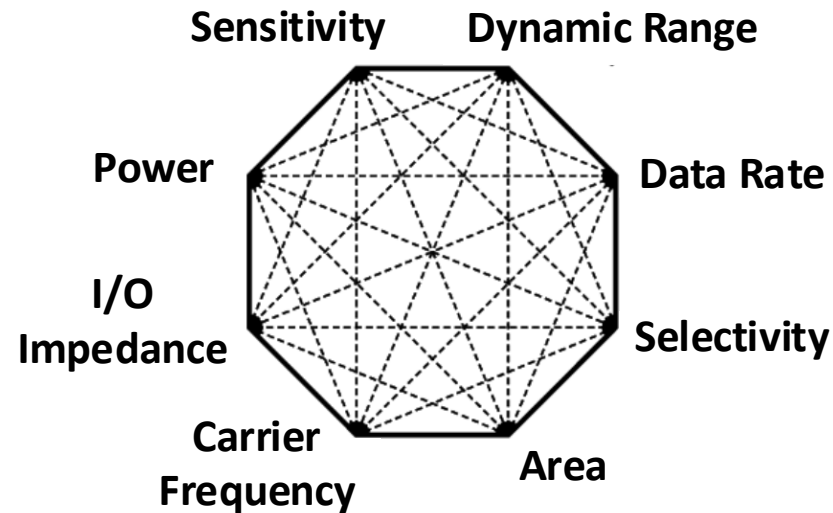
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- ⦿ Overview of self-powered IIoT wireless system design space
- ⦿ Evernet
- ⦿ **Ultra-low power receiver (ULP RX)**

# Generic Radio Receiver Tradeoffs

## ⊙ Power/Sensitivity/Data Rate

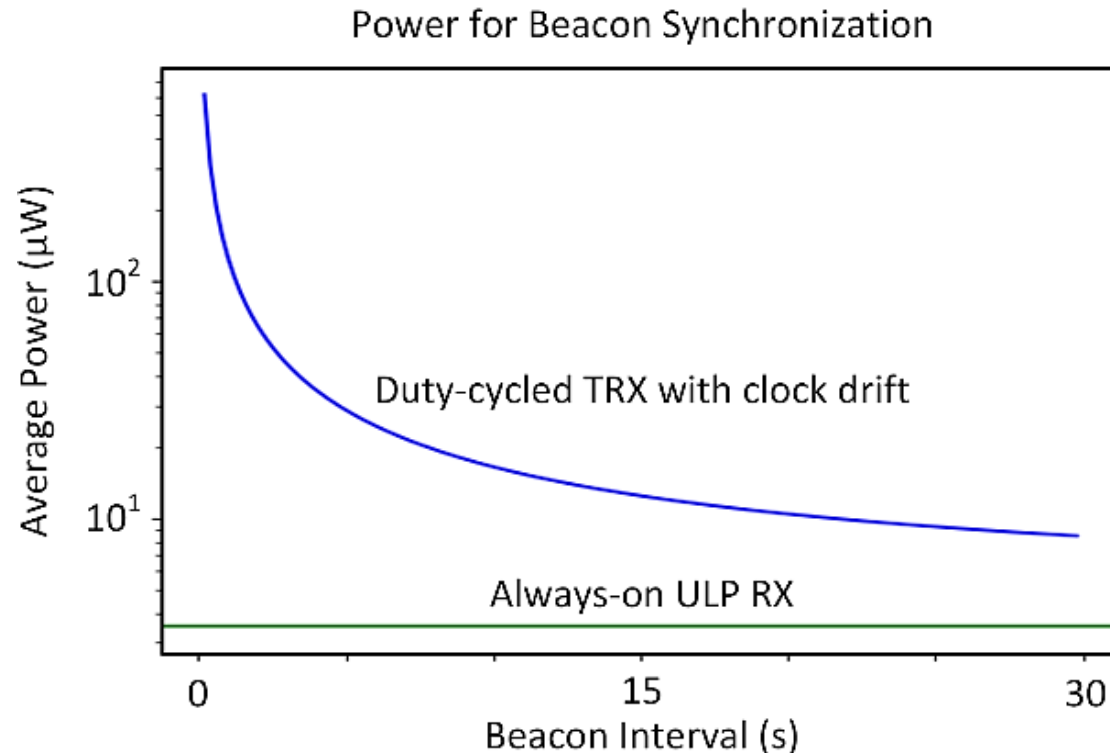
- » Traditionally, you pick two
- » Selectivity is crucial in dense networks, and often overlooked in ULP radio



B. Razavi, UCLA

# Motivation – Ultra Low-Power Receiver (ULP RX)

- ⊙ **Always-on ULP RX sets the power floor**
  - » To meet the harvested budget
- ⊙ **Breaking the traditional radio power/latency tradeoff**



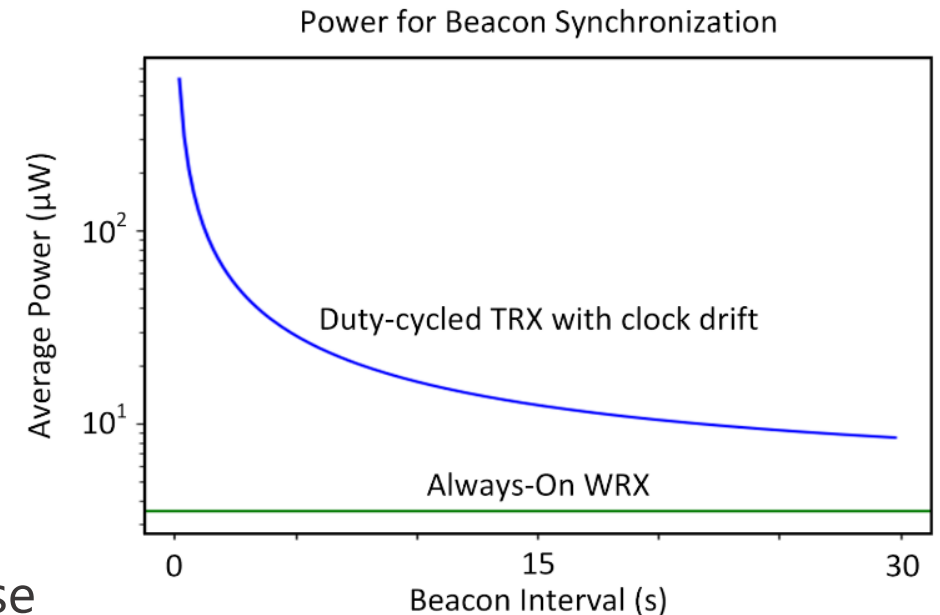
# What Differentiates Everactive w/ ULP WRX

## ⊙ Conventional

- » Equal POWER when RX'ing and TX'ing
- » More ENERGY (= power x time) spent in RX than TX
- » Therefore, maintain active network by TX on node and RX on the gateway (BLE advertising)
- » Or very accurate timer is needed in order for low system average power

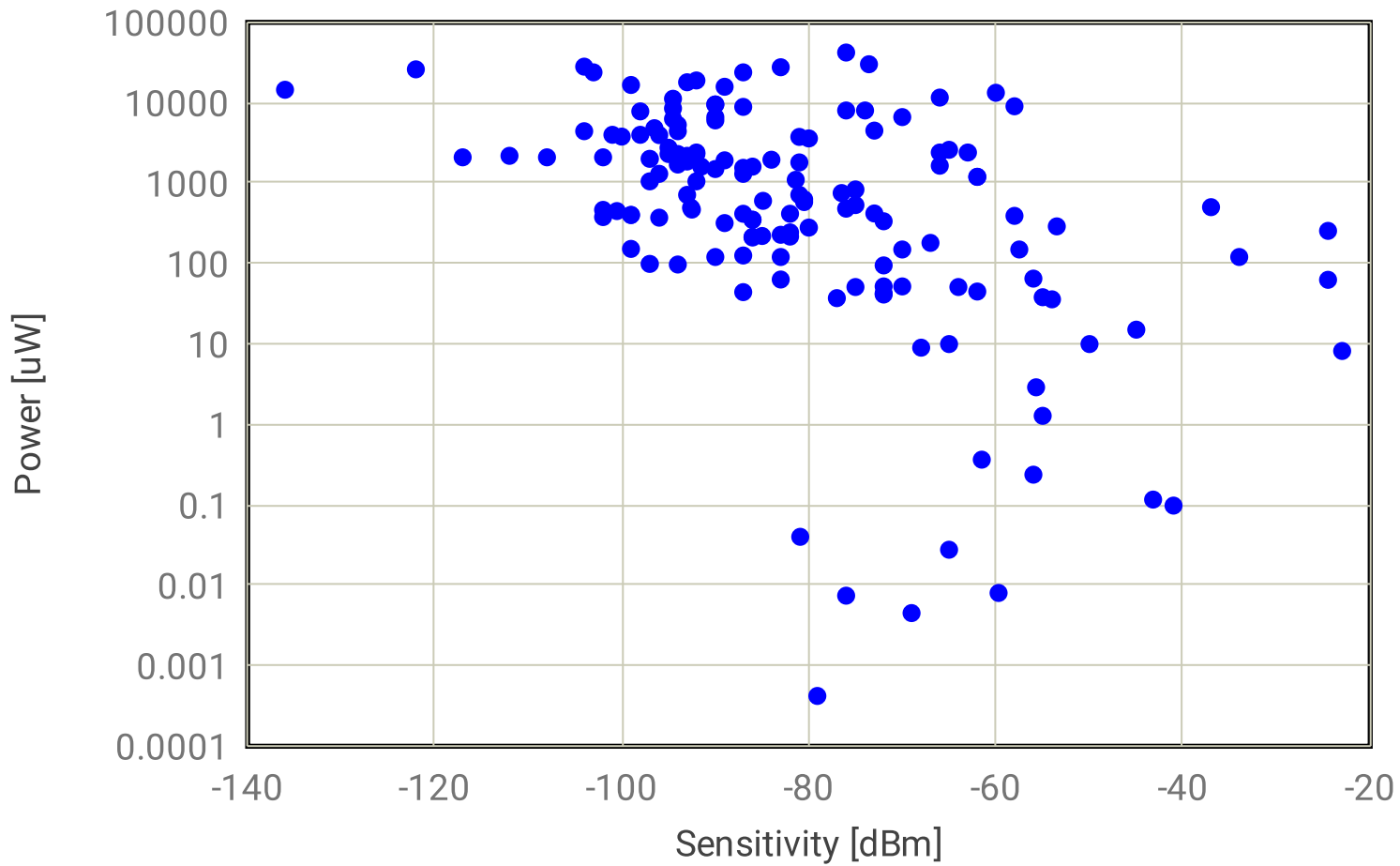
## ⊙ Everactive

- » Assist WRX is 1/1000<sup>th</sup> the POWER of Tx
- » "Invert" the network to Tx on gateway, Rx on node leveraging WRXs
- » Overall power is lower on the node, no compromise on rate
- » Remove the need for advertising on every node



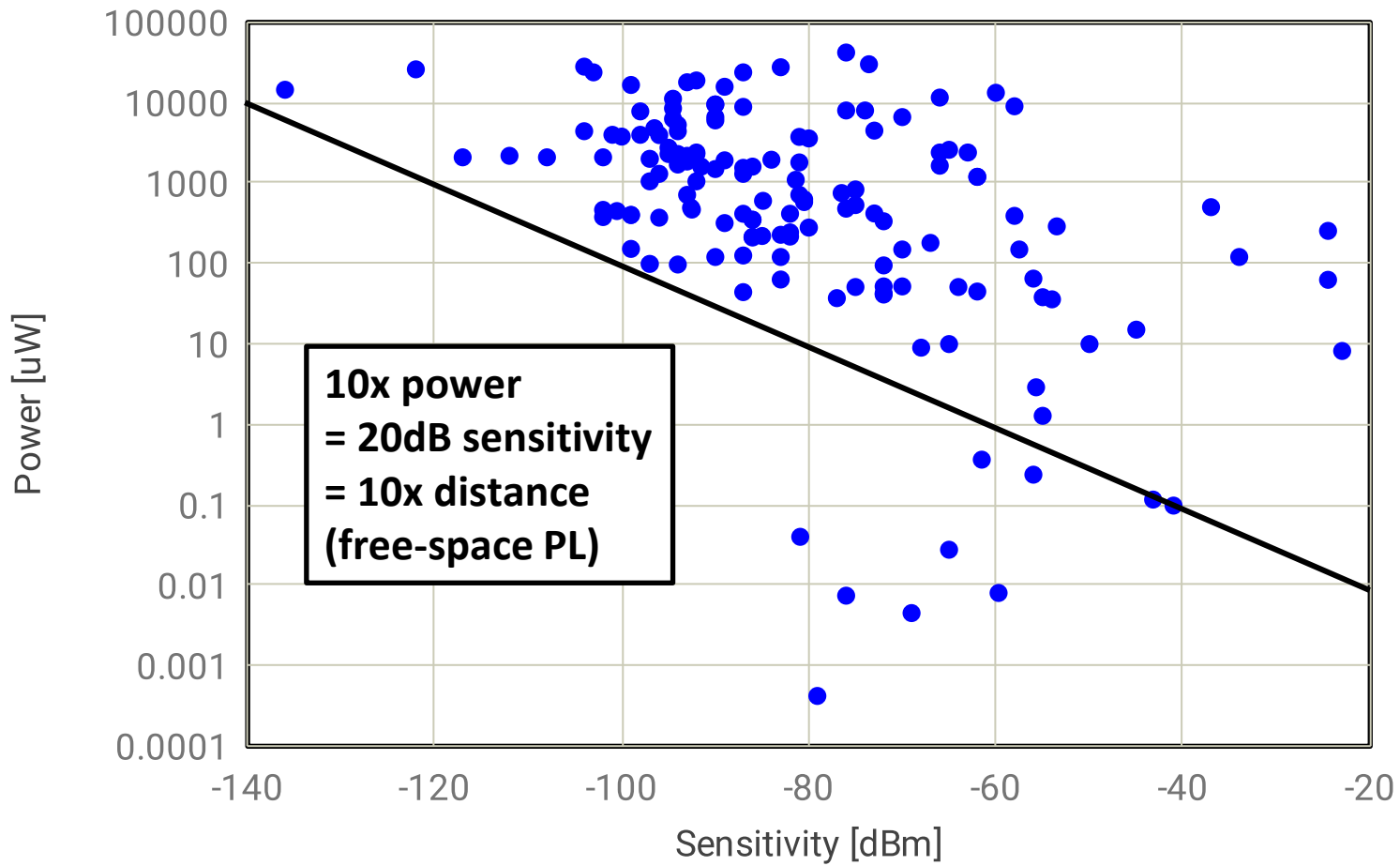


# Motivation – ULP RX Survey Since 2005



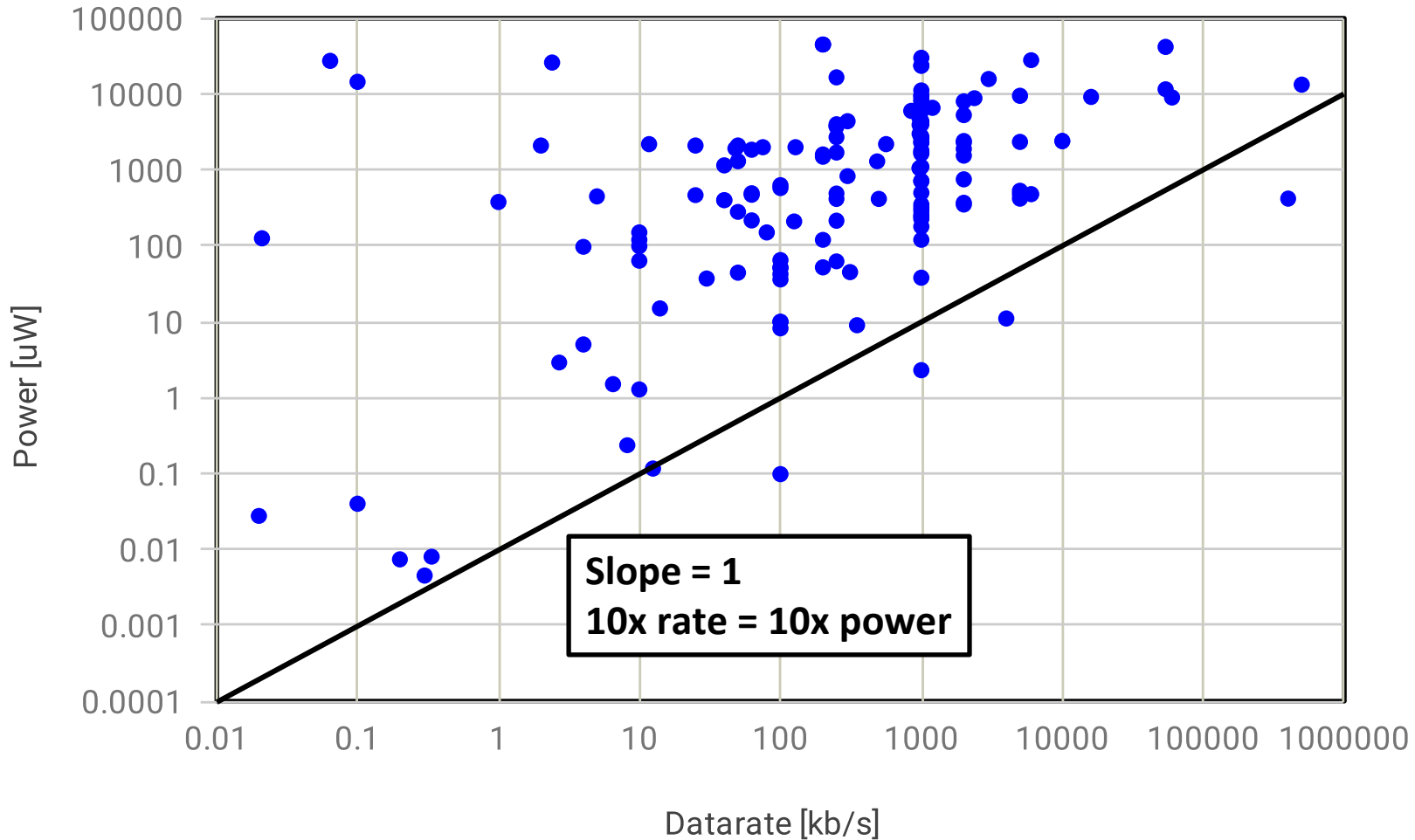
[http://www.eecs.umich.edu/wics/low\\_power\\_radio\\_survey.html](http://www.eecs.umich.edu/wics/low_power_radio_survey.html)

# ULP Radios – Range



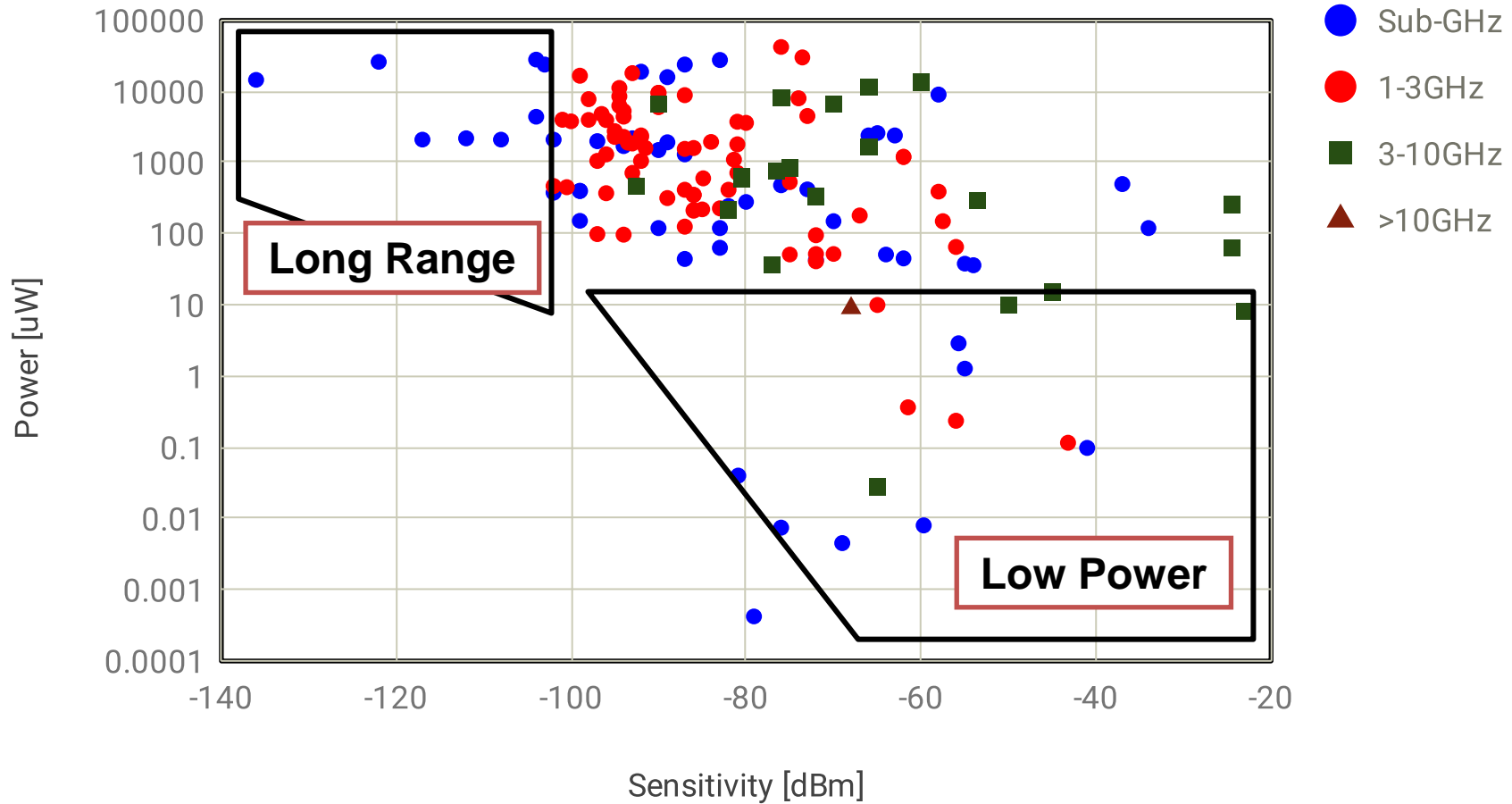
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# ULP Radios – Data Rate



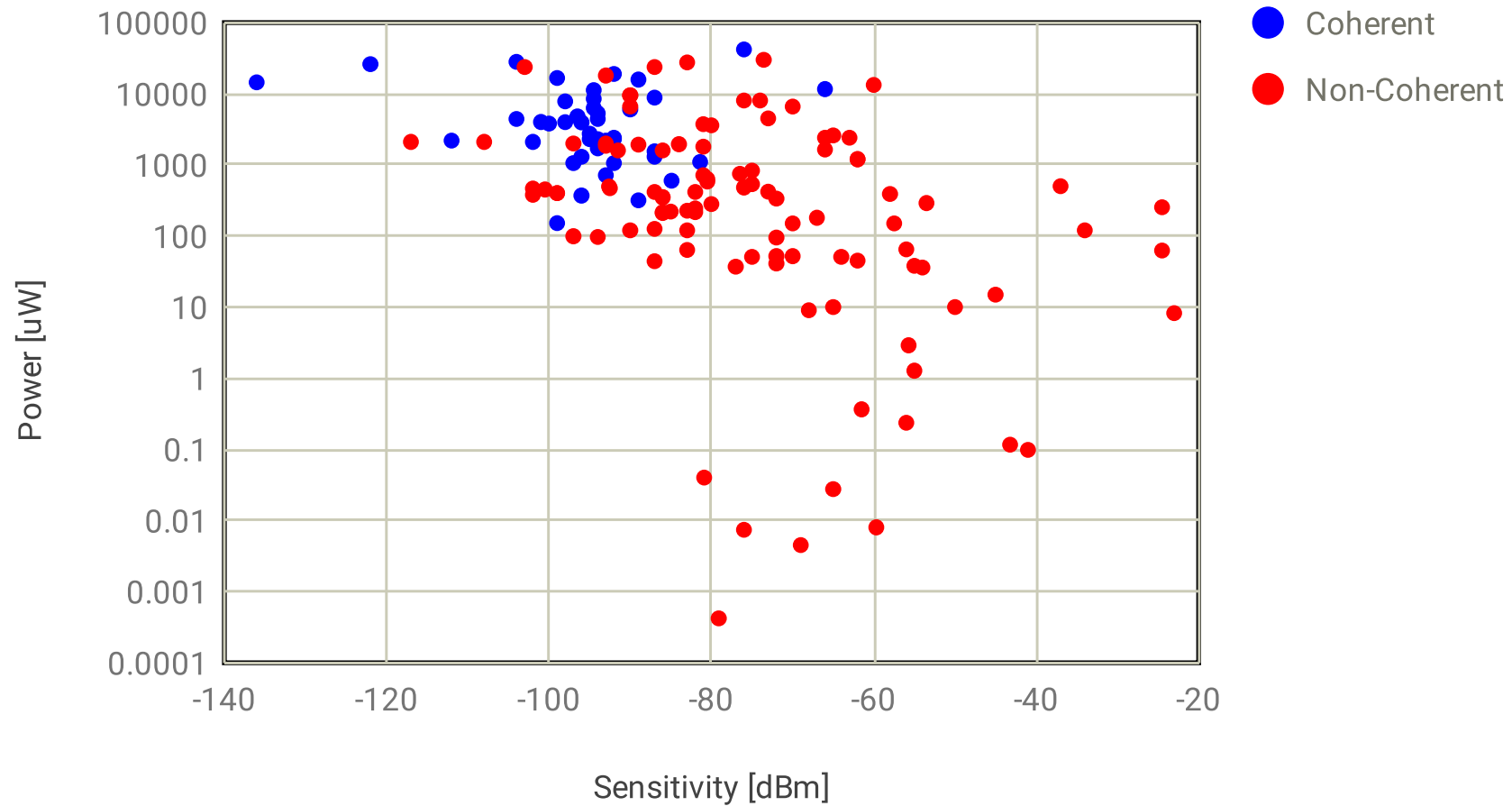
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# ULP Radios – Operating Frequency



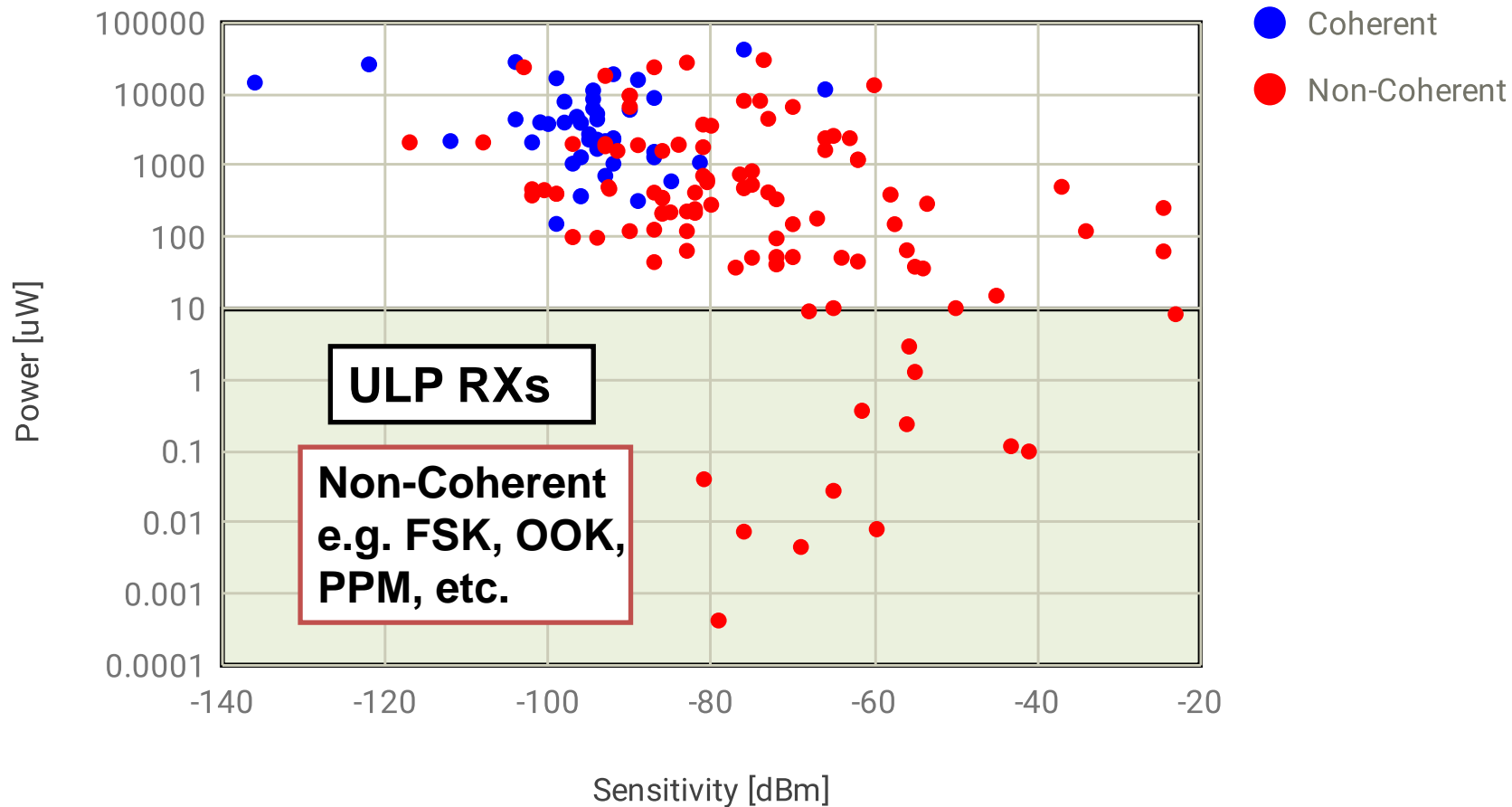
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# ULP Radios – Architecture



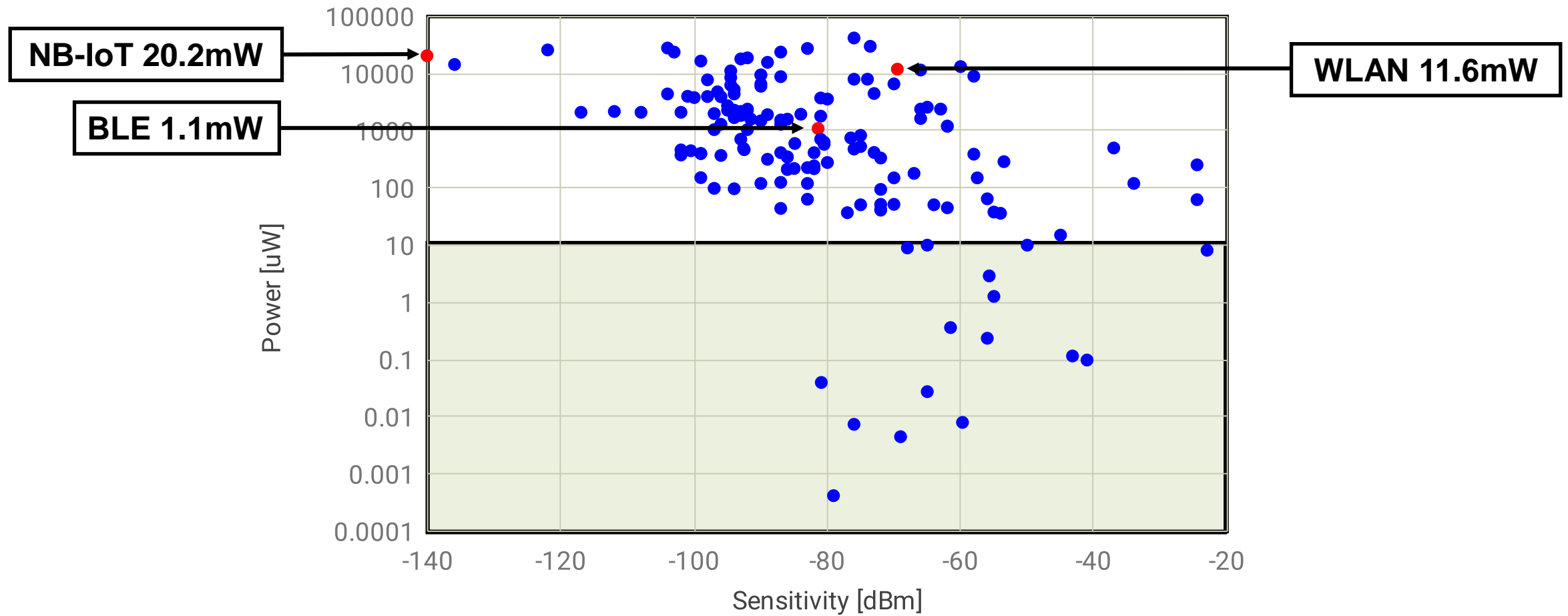
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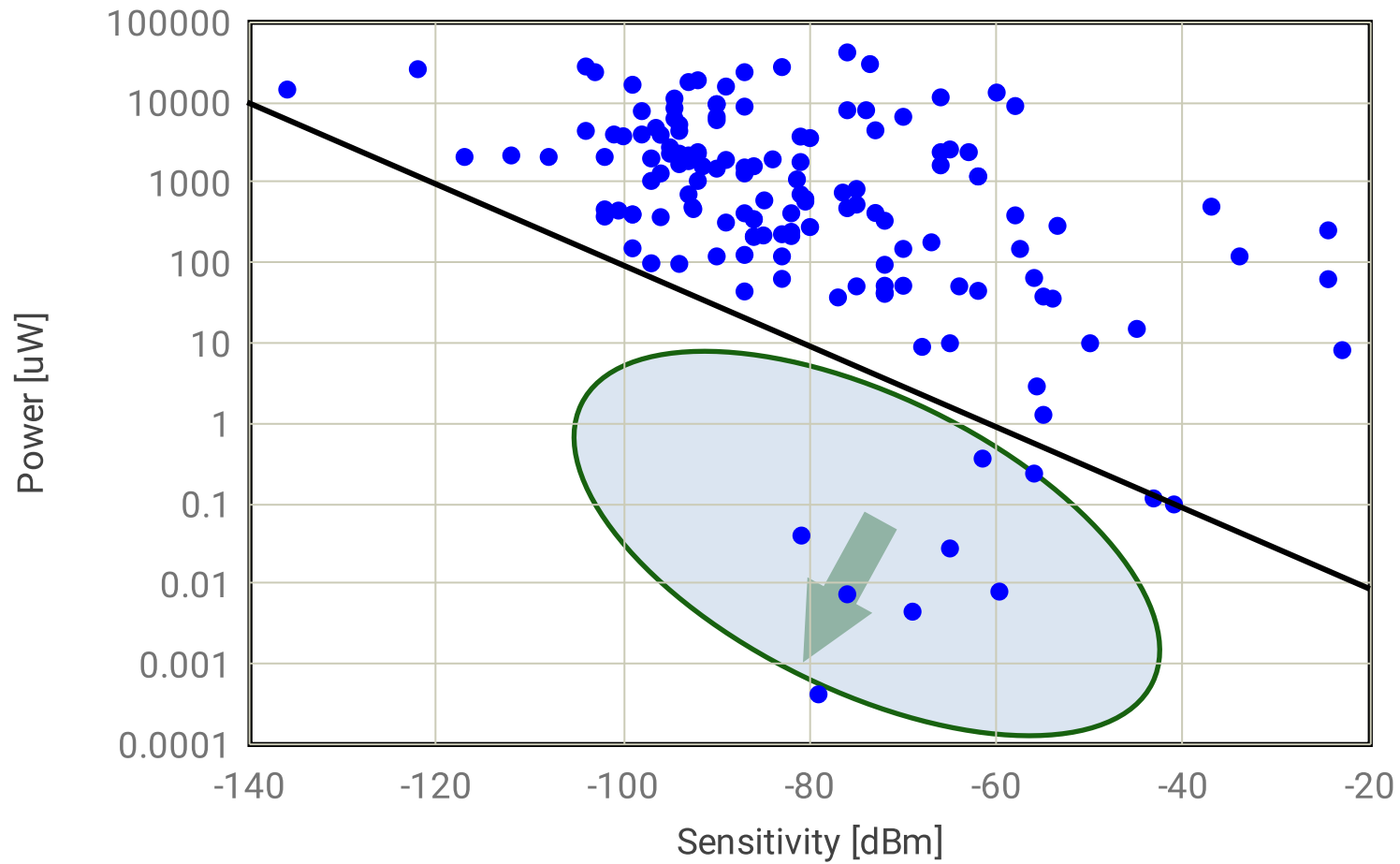
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# Standard-Compliant RXs



[http://www.eecs.umich.edu/wics/low\\_power\\_radio\\_survey.html](http://www.eecs.umich.edu/wics/low_power_radio_survey.html)

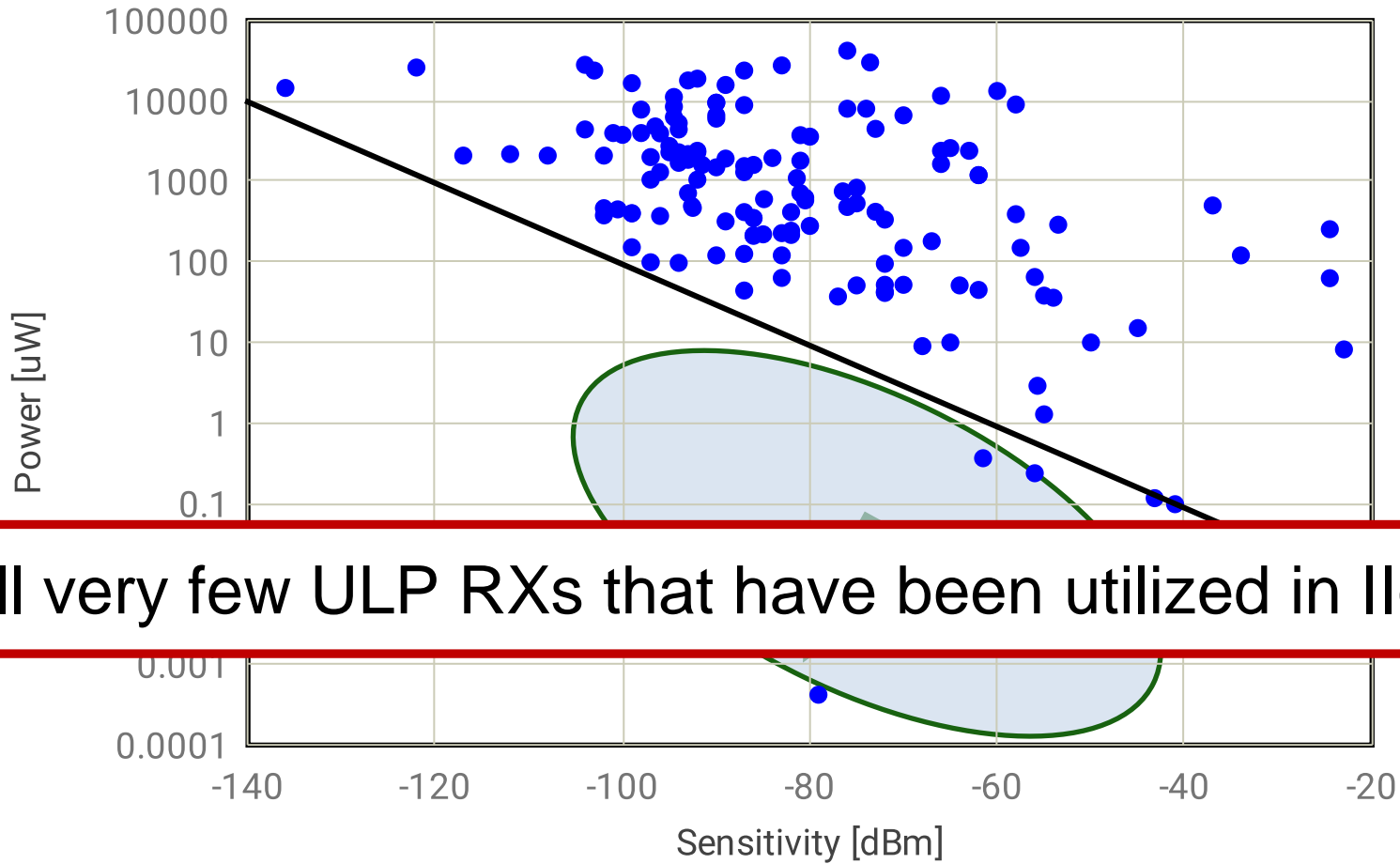
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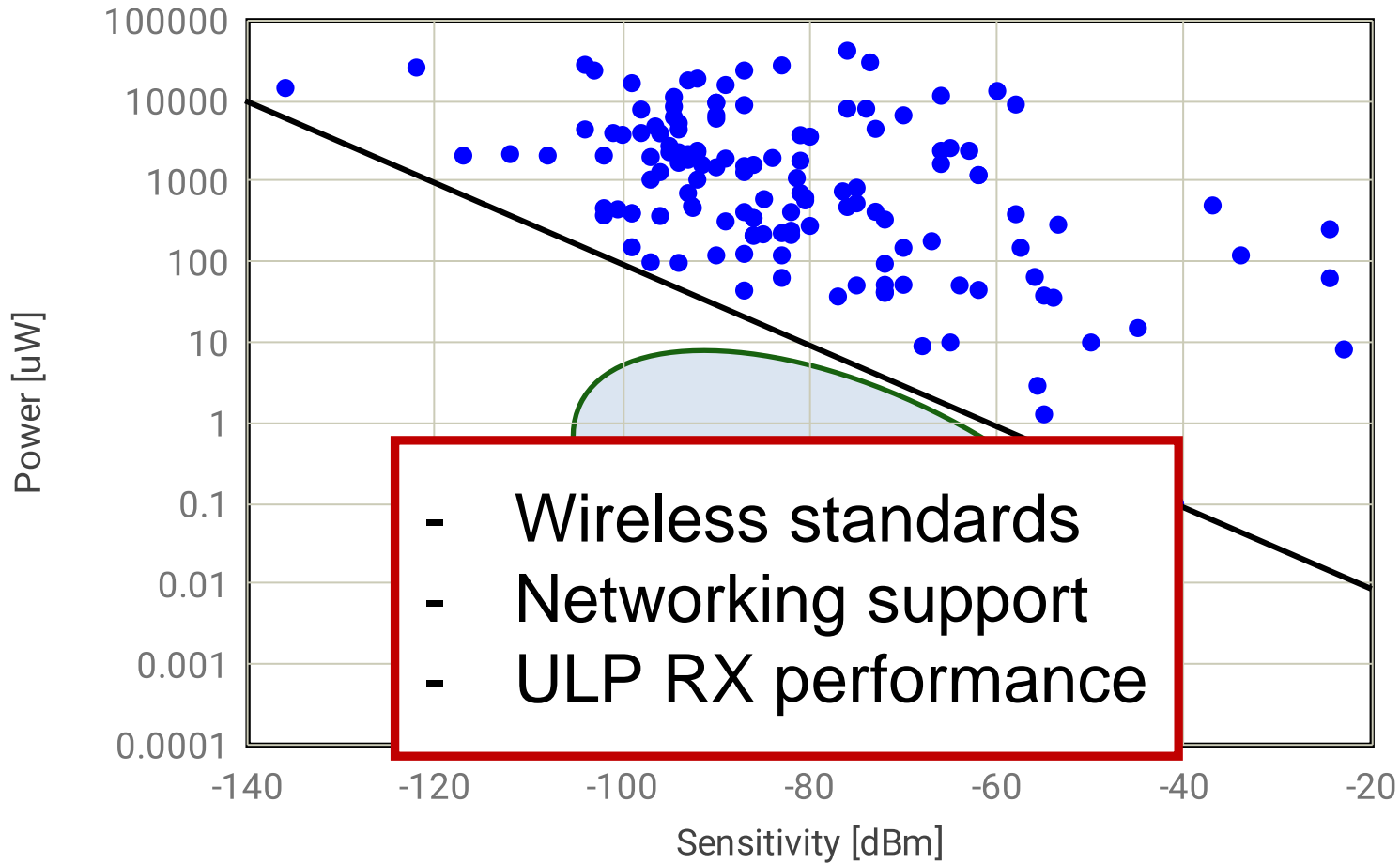
# Motivation – ULP RX Survey Since 2005



Still very few ULP RXs that have been utilized in IIoT SPSs

[http://www.eecs.umich.edu/wics/low\\_power\\_radio\\_survey.html](http://www.eecs.umich.edu/wics/low_power_radio_survey.html)

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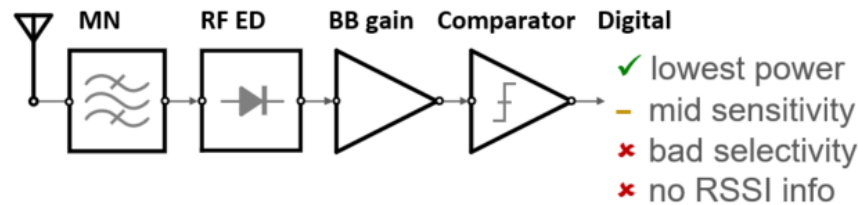


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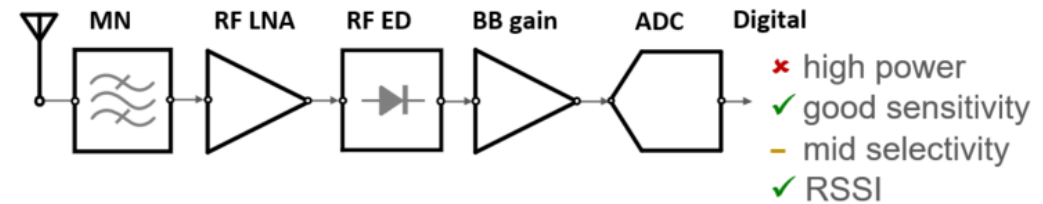
# Architecture for Limited Harvested Power Budget

## ① 10μW to meet key ULP RX design targets

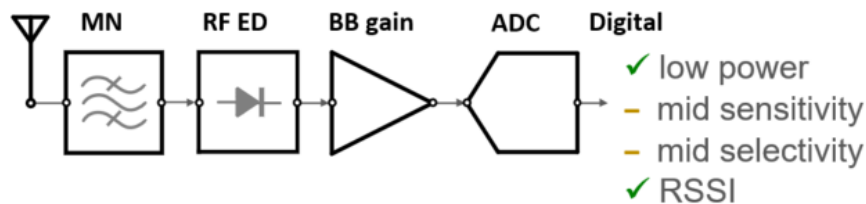
» Energy asymmetric approach, which determines the ULP RX architecture/modulation



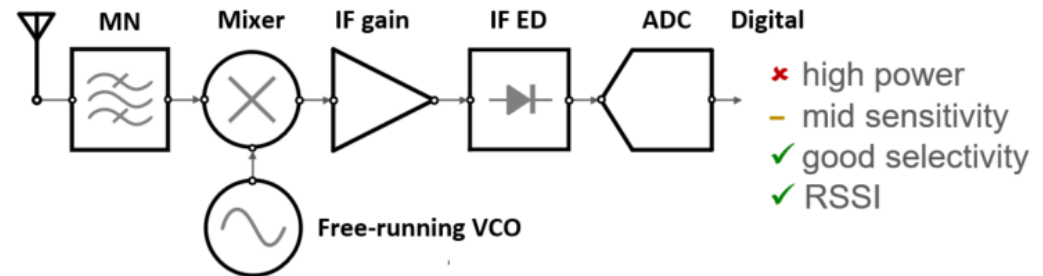
(a) ED-first with BB comparator



(c) LNA-first, tuned-RF



(b) ED-first with multi-bit ADC

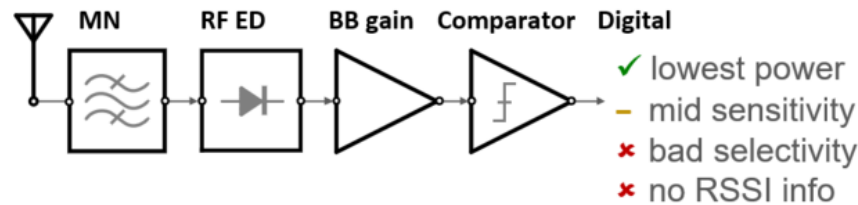


(d) Mixer-first, uncertain-IF

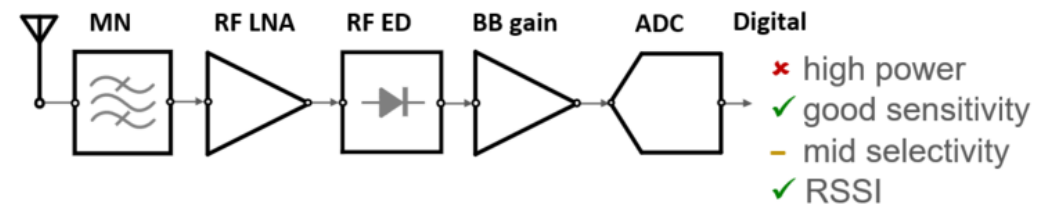
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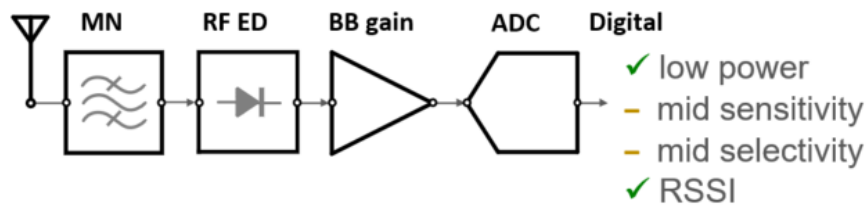
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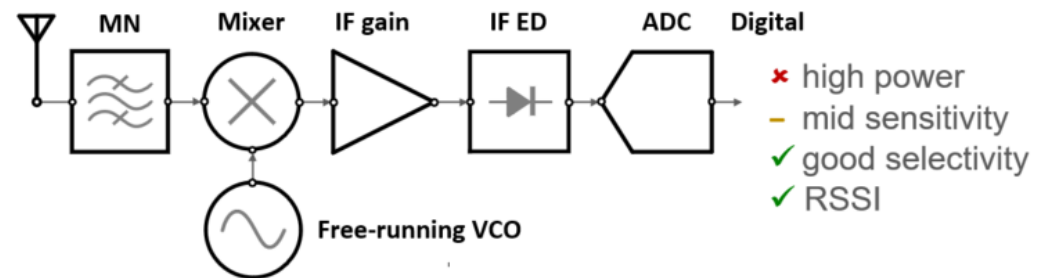
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# Summary

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- ③ **ULP Wakeup Rx is one of the keys to IIoT SPS device scaling**
  - » To enable self-powered operation for massive deployments
- ③ **Evernet is designed for SPS, and wireless standards are catching up**
  - » Start to consider SPS use cases
  - » Doing more to capitalize on the ULP RX to offload frequent network-level tasks

Ultimate goal: Deliver **seamless data streams** from **batteryless sensors** as **frictionless services** to unlock end-user value and enable solution-partner innovation